



RANGAN FAR CO.
MANUFACTURER OF INDUSTRIAL PAINTS

FARCO TOP 241

BAKING HAMMER COAT

Product information

- 1-Easy application by brush and spray with excellent flow,giving a hammer appearance.
- 2-Good adhesion to steel surface.
- 3-High gloss .
- 4- High colour retention .

Physical data

Colour:	customer request
Finish:	gloss
Flash point:	28 [°] c
Volume solids:	45 ±5%
D.f.t:	25-30 microns
Specific gravity:	0.95 ± 0.08gr/cm ³
Theoretical coverage:	18 m ² /lit (at 25 μ d.f.t)
Baking condition:	
Flushing time:	10 minutes
Stoving time:	20 - 30 minutes
Stoving temp. :	140 – 160 [°] c
Component:	1
Application methods:	conventional spray or brush
Recommended thinner:	FARCO THINN 24
Recommended cleaner:	FARCO CLEAN 24
Curing mechanism:	by solvent release and cure on heat
Substrate:	steel

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Typical uses

As a general purpose coating for steel work, specially decorative paint in home appliances.
Not suitable for exposure in strong alkaline environment.

Application information

This Rangan Far's product is a baking hammer coat for decorative uses.
To obtain the maximum performance for which this product is formulated, strict adherence to all application , instructions, precautions, conditions and limitations is necessary.

Application equipment

The following equipment is listed as a guide and suitable equipment from other manufactures may be used.

Adjustments of pressure and change of tip size may be needed to obtain the proper spray characteristics.

1-Conventional spray: industrial equipment with suitable aircap having a fluid tip with a 1.4-1.6mm orifice .

2-Mixer.

3-Brush.

Caution

- 1-Handle with care.
- 2-Avoid inhalation of possible solvent vapours or paint mist, as well as paint contact with skin and eyes.
- 3-Apply only in well ventilated areas and ensure that adequate forced ventilation exists when applying paint



- in confined spaces or when the air is stagnant.
- 4-Always take precautions against the risks of fire and explosions.
- 5-Don't empty into drains and take precautionary measures against static discharges.
- 6-Harmful or fatal if swallowed, immediately seek medical assistance.

Application procedure

- 1-Flush equipment with recommended cleaner before use.
- 2-Stir paint for 5 minutes.
- 3-For spray, thin only as needed for workability
- 4-Apply a wet coat in even, parallel passes. overlap each pass 50% to avoid bare areas, pinholes or holidays.
- 5-Small damaged or bare areas and random pinholes or holidays can be touched up by brush.
- 6-Clean all equipment with recommended cleaner immediately .

Environmental condition

Environmental temperature must be 10-40°C.

Surface temperature must be at least 3°C above dew point to prevent condensation. At freezing temperature surface must be free of ice and relative humidity below 80 %.

Surface preparation

All dirt, grease and other foreign materials ` should be removed with wire brushing to standard St2 , washing with water and detergent and then dry .

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