



CAN COATING

Product information

- 1-Designed for interior of oils grease, chemical materials acid, alkali and solvent's drum.
- 2-Excellent resistance to water, saline water and solvents.
- 3-Excellent resistance to alkali, acid and oils.
- 4-Hard, tough, flexible and abrasion resistant.
- 5- Designed for application directly over steel.
- 6- Excellent rust inhibitive in corrosive environments.

Physical data

Colour:	customer request
Finish:	Flat
Flash point:	28°C
Volume solids:	53±5%
D.f.t:	15 -20 microns
Specific gravity:	1.15± 0.08gr/cm ³
Theoretical coverage:	35.3 m ² /lit (at 15 µ d.f.t)
Baking condition:	
Flushing time:	10 minutes
Stoving time:	10-15minutes
Stoving temp.	200°C-220°C
Component:	1
Application methods:	conventional spray or brush or Roller
Recommended thinner:	FARCO THINN 38
Recommended cleaner :	FARCO CLEAN 38
Curing mechanism:	heat curing
Substrate:	steel

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Typical uses

As a coating for interior of drums containing oils ,
acid, alkali, solvents and chemical materials .

Application information

This Rangan Far's product is coating
which has excellent resistance to chemical material,
alkali , acid , oil and water .

To obtain the maximum performance for which this product
is formulated, strict adherence to all application, instructions,
precautions, conditions and limitations is necessary.

Application equipment

The following equipment is listed as a guide and suitable
equipment from other manufactures may be used.

Adjustments of pressure and change of tip size may be
needed to obtain the proper spray characteristics.

1-Conventional spray: industrial equipment with suitable
air cap having a fluid tip with A 1.4-1.6mm orifice .

2-Mixer: mixer must be powered by an air motor or an explosion
proof electric motor.

Caution

- 1-Handle with care.
- 2-Avoid inhalation of possible solvent vapours or
paint mist, as well as paint contact with skin and eyes.
- 3-Apply only in well ventilated areas and ensure that
Adequate forced ventilation exists when paint applies is
In confined spaces or when the air is stagnant.
- 4-Always take precautions against the risks of fire and explosions.
- 5-Harmful or fatal if swallowed, immediately seek medical
assistance if swallowed.
- 6-Use fresh air masks and explosion proof equipment.

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RANGAN FAR CO.
MANUFACTURER OF INDUSTRIAL PAINTS

FARCO TOP 381

Application procedure

- 1-Flush equipment with recommended cleaner before use.
- 2-Stir paint for 5 minutes.
- 3- For spray, thin only as needed for workability.
- 4-Apply a wet coat in even, parallel passes. Overlap each pass 50% to avoid bare areas, pinholes or holidays.
- 5-Small damaged or bare areas and random pinholes or holidays can be touched up by brush.
- 6-Clean all equipment with recommended cleaner immediately after use.

Environmental condition

Environmental temperature must be 10-40°C.
Surface temperature must be at least 3°C above dew point to prevent condensation. At freezing temperature surface must be free of ice and relative humidity below 80 %.

Surface preparation

The surface must be clean and dry .all dirt, grease and other foreign materials ` should be removed .

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