

ETHYL SILICATE TOP COAT

Product information

1-Outstanding resistance against weathering and abrasion.

2-Excellent chemical resistance with in PH range 5.5-9.5.

4-Low voc.

5-Resist temperatures up to 400°c

Physical data

Colour:

Finish:

Flash point:

resin: cure:

solvent

Volume solids:

D.F.T:

Specific gravity(mixed):

Theoretical coverage: Drying time at 20°C

touch dry: dry to handle

full cure:

Component:

Pot life

Mixing ratio(by volume):

resin:

powder:

Application methods:

Recoat intervals*:

(mild condition): Min: Max:

Recommended thinner: Recommended cleaner:

Curing mechanism:

Substrate:

white flat

11°c

59 ±4%

50-75 microns $1.87 \pm 0.1 \text{ gr/cm}^3$

11.8 m²/lit (at 50µ d.f.t)

5-10 min (at relative humidity 56%) 2 hrs (at relative humidity 56%)

5 days (at relative humidity 56%)

min 3 hrs at 25°c

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brush, conventional spray or airless spray

10°c 4 hrs 50 hrs 25°c

40°c

2 hrs

1 hrs 12 hrs

FARCO THINN 50 FARCO CLEAN 50

by solvent release and reaction with

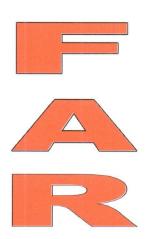
atmospheric moisture

primed steel,

*: For recoating the surface should be free of dust ,grease and contamination .

FARCO TOP 501





Head-Office: 3rdFlr., Building #4, Bahar Alley #4., W.Gamsar St. S Sheikh Bahaei St. Tehran,Iran. Tel: +98 (21) 88 61 37 76
Fax: +98 (21) 88 61 37 75
Mobile/Telegram: +98 9122881005
Web site: www.ranganfar.com E-mail: info@ranganfar.com



Typical uses

As a top coat in paint systems for long-life protection of steel exposed to moderately to severely corrosive environment.

Application information

This rangan far's product is inorganic silicate coating for industrial and chemical use.

To obtain the maximum performance for which this product is formulated, strict adherence to all application, instructions, precautions, conditions and limitations is necessary.

Application equipment

The following equipment is listed as a guide and suitable equipment from other manufactures may be used.

Adjustments of pressure and change of tip size may be needed to obtain the proper spray characteristics.

- 1-Airless spray:standard airless spray equipment, having a fine finish tip with a 0.4 mm to a 0.55 mm or larger.
- 2-Conventional spray:industrial equipment with suitable aircap having a fluid tip with a 1.4-1.6 mm orifice.
- 3-Mixer:mixer must be powered by an air motor or an explosion proof electric motor.

Caution

- 1-Handle with care.
- 2-Aavoid inhalation of possible solvent vapours or paint mist, as well as paint contact with skin and eyes.
- 3-Apply only in well ventilated areas and ensure that dequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant.
- 4-Always take precautions against the risks of fire And explosions.
- 5-Harmful or fatal if swallowed, immediately seek medical assistance.
- 6-Use fresh air masks and explosion proof equipment.

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E-mail: info@ranganfar.com



Application procedures

- 1-Flush equipment with recommended cleaner before use.
- 2-Stir resin to an even consistency with a power mixer.
- 3-Add powder to resin little by little and continue stirring for 5 minutes.

Note: since the pot life is limited and shortened by high Temperatures ,do not mix more material than will be used In 3 hours at 20 °c.

- 4-Stir during application to maintain uniformity of material and apply a wet coat in even parallel passes.
- 5-Clean all equipment with cleaner immediately after use.

Environmental condition

Environmental temperature must be 10-40°c. Surface temperature must be at least 3°c above dew point to prevent condensation. At freezing temperature surface must be free of ice and relative humidity below 80 %.

Surface preparation

The surface must be clean and dry .all dirt grease and other foreign materials should be removed .old primed surface must be smoothly wire brushed.

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E-mail: info@ranganfar.com